



CS-2970000887
2970000887 Idahoan FS
Scalloped Casserole Reduced
Sodium Pouch Customer Spec

Version: 1

Created By: Kaleb Hall

Published On: 12/02/2025

SPECIFICATIONS FOR IDAHOAN®
FOODSERVICE SLICES SCALLOPED POTATOES REDUCED SODIUM
Item #: 2970000887
Issued: December 1, 2025

I. PRODUCT DESCRIPTION

Idahoan® Slices Scalloped Potatoes are made from sliced dehydrated potatoes and a reduced sodium creamy sauce mix. The product is prepared by adding water and margarine or butter and complies with the provisions of the Federal Food, Drug and Cosmetic Act and Amendments.

II. INGREDIENTS

Idaho® potatoes, maltodextrin, modified food starch, buttermilk, whey, coconut oil, corn syrup solids, dried onion, sugar, natural flavors, salt, potassium chloride, annatto extract (color), butter (cream, salt), cheddar cheese (pasteurized milk, cheese culture, salt, enzymes), disodium phosphate, nonfat milk, sodium bicarbonate, spices, sunflower lecithin, turmeric extract (color), xanthan gum, yeast extract. Freshness preserved by sodium bisulfite.

III. NUTRITION

Nutrition Facts			
17 servings per container			
Serving size		140 g prepared	
		1/2 cup dry (34g)	
	As Packaged	As Prepared Using Margarine	
Calories	130	150	
	% Daily Value*	% Daily Value*	
Total Fat	1g 1%	3.5g	4%
Saturated Fat	0.5g 3%	1g	5%
Trans Fat	0g	0g	
Cholesterol	0mg 0%	0mg	0%
Sodium	190mg 8%	200mg	9%
Total Carbohydrate	27g 10%	27g	10%
Dietary Fiber	2g 7%	2g	7%
Total Sugars	2g	2g	
Includes Added Sugars	1g 2%	1g	2%
Protein	2g	2g	
Vitamin D	0mcg 0%	0mcg	0%
Calcium	40mg 4%	40mg	4%
Iron	0.4mg 2%	0.4mg	2%
Potassium	400mg 8%	410mg	8%

*The % Daily Value tells you how much a nutrient in a serving of food contributes to a daily diet. 2,000 calories a day is used for general nutrition advice.



CS-2970000887
2970000887 Idahoan FS
Scalloped Casserole Reduced
Sodium Pouch Customer Spec

Version: 1

Created By: Kaleb Hall

Published On: 12/02/2025

IV. FINISHED PRODUCT REQUIREMENTS

A. Packaged Product

1. Moisture -		8.0% maximum
2. Slice Additives -	Sulfite (as SO ₂)	350 ± 150ppm
3. Bacteriological -	Standard Plate Count	50,000/g maximum
	Coliform	50/g maximum
	Yeast and Mold	100/g maximum

B. Prepared Product

1. Appearance- soft, creamy colored potato in a savory cheese sauce. No objectionable darkening after preparation.
2. Texture- typical soft potato slice texture free from gumminess and pastiness.
3. Flavor- typical cooked potato flavor with cheese, butter, milk, salt and savory flavor notes. Free from objectionable foreign flavor.
4. Aroma- typical cooked potato aroma with cheese and savory notes. Free from objectionable foreign aroma.

C. Preparation

1. Pour pouch contents into a 2 ½" x ½ size steam table pan.
2. Add 2 ½ quarts of boiling water, 2 ounces of margarine or butter (if desired) and stir well with wire whip.
3. Bake in convection oven at 350°F for 35 minutes (400°F in a conventional oven for 40 minutes).

2 ½" Deep Pan	Half Pan	Full Pan
Water	2 ½ quarts	5 quarts
Margarine	2 ounces	4 ounces
Potatoes	1 pouch	2 pouches

V. PACKAGING

Product packaged in moisture/gas resistant poly bags. Net weight per bag is 20.35 oz. (577 grams), 12 bags per case.

VI. SHELF LIFE & STORAGE INFORMATION

The shelf life is approximately 12 months from date of packaging code (imprinted on the package), when stored away from direct heat, in a cool, dry location, away from strong contaminating odors. Storage conditions should not exceed 80°F and 60% R.H.

VII. ALLERGENS

US – Milk INTERNATIONAL – Milk, Sulfites

VIII. CERTIFICATION/ DISCLOSURES

None/ Contains Bioengineered Food Ingredients



CS-2970000887
**2970000887 Idahoan FS
Scalloped Casserole Reduced
Sodium Pouch Customer Spec**

Version: 1

Created By: Kaleb Hall

Published On: 12/02/2025

Document Control Summary

Documents Workflow :

Action	User	Date and time	Signature
Published By	Kaleb Hall	12/02/2025	<i>Kaleb Hall</i>

Version Log :

Version	Change Log Description	Created by	Created On
1	-	Kaleb Hall	12/02/2025