



CS-2970000886  
**2970000886 Idahoan FS Au  
 Gratin Casserole Reduced  
 Sodium Pouch Customer Spec**

Version: 1

Created By: Kaleb Hall

Published On: 12/02/2025

**SPECIFICATIONS FOR IDAHOAN®  
 FOODSERVICE SLICES AU GRATIN POTATOES REDUCED SODIUM**  
 Item #: 2970000886  
 Issued: December 1, 2025

**I. PRODUCT DESCRIPTION**

Idahoan® Slices Au Gratin Potatoes Reduced Sodium are made from sliced dehydrated potatoes and a cheese sauce mix. The product is prepared by adding water and margarine or butter and complies with the provisions of the Federal Food, Drug and Cosmetic Act and Amendments.

**II. INGREDIENTS**

Idaho® Potatoes, maltodextrin, modified food starch, whey, coconut oil, buttermilk, corn syrup solids, natural flavor, potassium chloride, annatto extract (color), cheddar cheese (pasteurized milk, cheese culture, salt, enzymes), disodium phosphate, dried garlic, dried onion, paprika extract (color), salt, sour cream (cream, nonfat milk, cultures), spices, turmeric extract (color), xanthan gum, yeast extract. Freshness preserved by sodium bisulfite.

**III. NUTRITION**

<b>Nutrition Facts</b>			
17 servings per container			
<b>Serving size</b>		<b>140 g prepared</b>	
		<b>1/2 cup dry (34g)</b>	
	As Packaged	As Prepared Using Margarine	
<b>Calories</b>	<b>130</b>	<b>150</b>	
	% Daily Value*	% Daily Value*	
<b>Total Fat</b>	1.5g 2%	4.5g	6%
Saturated Fat	1g 5%	1.5g	8%
Trans Fat	0g	0g	
<b>Cholesterol</b>	0mg 0%	0mg	0%
<b>Sodium</b>	190mg 8%	200mg	9%
<b>Total Carbohydrate</b>	26g 9%	26g	9%
Dietary Fiber	2g 7%	2g	7%
Total Sugars	2g	2g	
Includes Added Sugars	0g 0%	0g	0%
<b>Protein</b>	2g	3g	
Vitamin D	0mcg 0%	0mcg	0%
Calcium	40mg 4%	50mg	4%
Iron	0.4mg 2%	0.4mg	2%
Potassium	450mg 10%	450mg	10%

\*The % Daily Value tells you how much a nutrient in a serving of food contributes to a daily diet. 2,000 calories a day is used for general nutrition advice.



CS-2970000886  
**2970000886 Idahoan FS Au  
 Gratin Casserole Reduced  
 Sodium Pouch Customer Spec**

Version: 1

Created By: Kaleb Hall

Published On: 12/02/2025

**IV. FINISHED PRODUCT REQUIREMENTS**

**A. Packaged Product**

- |                      |                               |                  |
|----------------------|-------------------------------|------------------|
| 1. Slice Moisture -  |                               | 8.0% maximum     |
| 2. Slice Additives - | Sulfite (as SO <sub>2</sub> ) | 350 ± 150ppm     |
| 3. Bacteriological - | Standard Plate Count          | 50,000/g maximum |
|                      | Coliform                      | 50/g maximum     |
|                      | Yeast and Mold                | 100/g maximum    |

**B. Prepared Product**

1. Appearance- typical golden cheese colored casserole. No objectionable darkening after preparation.
2. Texture- typical soft potato slice texture free from gumminess and pastiness.
3. Flavor- typical cooked potato flavor with cheese, butter, milk and savory flavor notes. Free from objectionable foreign flavor.
4. Aroma- typical cooked potato aroma with cheese and savory notes. Free from objectionable foreign aroma.

**C. Preparation**

1. Pour pouch contents into a 2 ½” x ½ size steam table pan.
2. Add 2 ½ quarts of boiling water, 2 ounces of margarine or butter (if desired) and stir well with wire whip.
3. Bake in convection oven at 350°F for 35 minutes (400°F in a conventional oven for 40 minutes).

2 ½” Deep Pan	Half Pan	Full Pan
<b>Water</b>	2 ½ quarts	5 quarts
<b>Margarine</b>	2 ounces	4 ounces
<b>Potatoes</b>	1 pouch	2 pouches

**V. PACKAGING**

Product packaged in moisture/gas resistant poly bags. Net weight per bag is 20.35 oz. (577 grams), 12 bags per case.

**VI. SHELF LIFE & STORAGE INFORMATION**

The shelf life is approximately 12 months from date of packaging code (imprinted on the package), when stored away from direct heat, in a cool, dry location, away from strong contaminating odors. Storage conditions should not exceed 80°F and 60% R.H.

**VII. ALLERGENS**

US – Milk INTERNATIONAL – Milk, Sulfites

**VIII. CERTIFICATION/ DISCLOSURES**

Contains Bioengineered Food Ingredients



CS-2970000886  
**2970000886 Idahoan FS Au  
Gratin Casserole Reduced  
Sodium Pouch Customer Spec**

Version: 1

Created By: Kaleb Hall

Published On: 12/02/2025

Smart Food Safe



CS-2970000886  
**2970000886 Idahoan FS Au  
Gratin Casserole Reduced  
Sodium Pouch Customer Spec**

Version: 1

Created By: Kaleb Hall

Published On: 12/02/2025

## Document Control Summary

### Documents Workflow :

Action	User	Date and time	Signature
Published By	Kaleb Hall	12/02/2025	<i>Kaleb Hall</i>

### Version Log :

Version	Change Log Description	Created by	Created On
1	-	Kaleb Hall	12/02/2025